

Date: Thursday, 17/07/2008 11:45:29 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	JET
<b>Job Number</b> :	40579		
<b>Estimate Number</b> :	10960		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2000043
<b>This Issue</b> :	17/07/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2000 REV B
<b>First Issue</b> :	1/1	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	39359	<b>Drawing Revision</b> :	B
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	JLO 08.7.17	<b>Due Date</b> :	15/08/2008
<b>Comment</b> :	Est. A 99.01.13 New Issue DM/DS Est Rev:B Now on Doosan Lathe 08-05-22 JLM Verified By:EC		

Qty: 10 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6H0625	6061-T6 HexBar .625
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**Comment:** Qty.: 0.2975 f(s)/Unit Total: 2.9747 f(s)

6061-T6 5/8" HexBar

Batch: 1M108309

29 08/07/28

2.0	DOOSAN LATHE	DOOSAN LATHE
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**Comment:** 1-TURN AS PER FOLIO FA653 & DWG D2000-043,

FOLIO REV: 15

DWG REV: 19

2-DEBURR AS REQUIRED

20 08/07/28

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

20 08/07/28

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

28 08/07/28

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 512

28 08/07/28 (10)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 17/07/2008 11:45:29 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: JET

Job Number: 40579

Part Number: D2000043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/29 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 40579
<b>Description:</b> Jet		<b>Part Number:</b> D2000-043
<b>Inspection Dwg:</b> D2000-043 <b>Rev:</b> B		<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
                         
 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.245	+/-0.010	3.250				
2.745	+/-0.010	2.745				
0.845	+/-0.010	.845				
2.150	+/-0.010	2.145				
0.670	+/-0.010	.670				
Ø0.310	+0.006/-0.001	.311				
Ø0.375	+0.006/-0.001	.375				
Ø0.110	+0.004/-0.001	.110				
Ø0.191	+0.005/-0.001	.194				
0.625	+/-0.010	.630				
0.475	+/-0.010	.475				
0.245	+/-0.010	.245				
0.025	+/-0.010	.020				
OD of 9/16" - 18	0.550" - 0.560	.553				
MOW 0.566	+/-0.005	.571				

<b>Measured by:</b> <u>20</u> <b>Date:</b> <u>08/07/28</u>	<b>Audited by:</b> <u>S.S.</u> <b>Date:</b> <u>08/07/28</u>	<b>Prototype Approval:</b> N/A <b>Date:</b> N/A
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Rev	Date	Change	Revised by	Approved
A	06.10.18	New Issue	KJ/JLM	<u>[Signature]</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

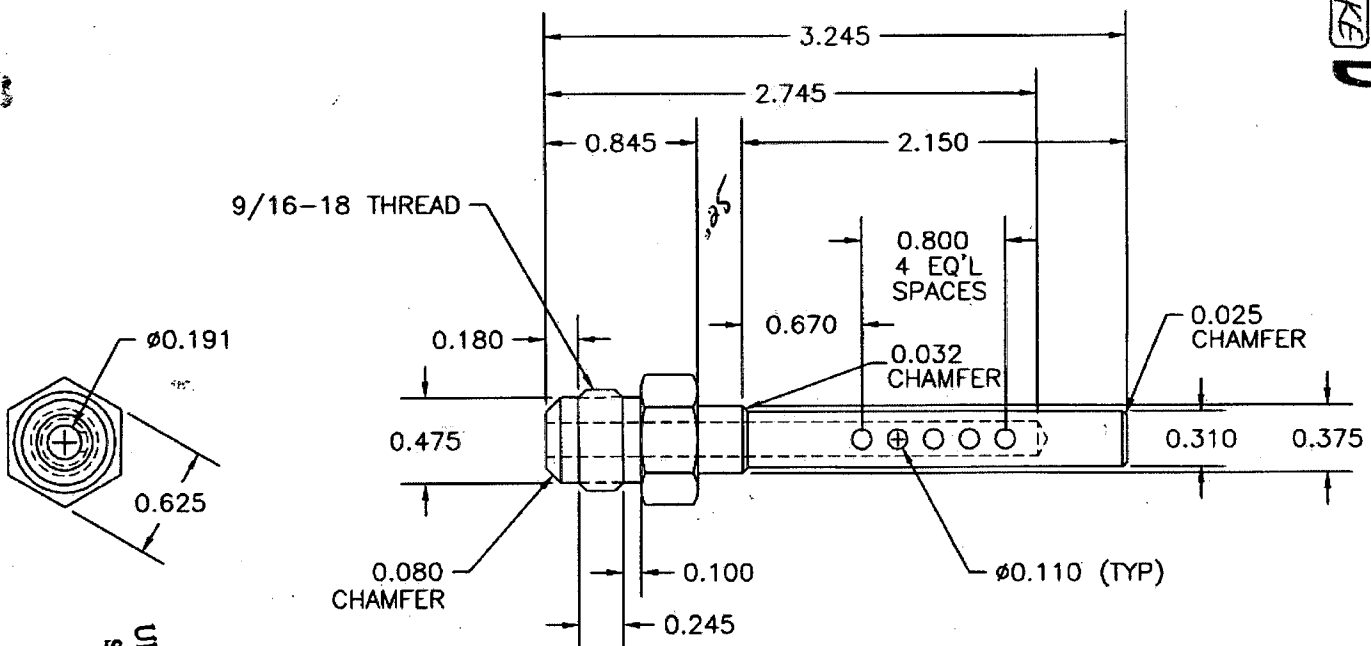
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

GA COPY ISSUED

DESIGN	DRAWN BY		DART AEROSPACE LTD	
JB	UP		HAMKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.		REV. B
KE	CS	D2000-043		SHEET 1 OF 1
DATE	TITLE		SCALE	
98.12.18	JET		1:1	
A	90.04.02	NEW ISSUE		
B	98.12.18	REDRAWN ON SEPERATE SHEET NOW MACHINED PIECE		

RELEASED  
99.01.13 KE



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40574

MATERIAL: 6061-T6 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)  
FINISH: NONE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries